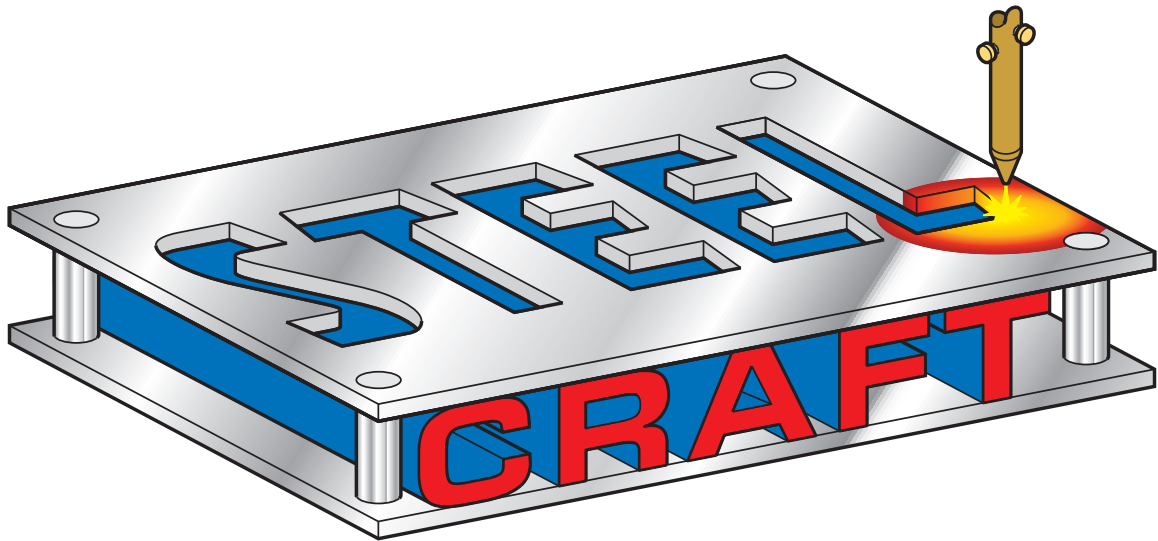


- Hot Rolled Steel Products • Blanchard Grinding • Milling and Machining
- Welding • Fabrication • Stress Relieving / Annealing
- Media Blasting



Equipment List

- Steel Craft Technologies, Inc. • 8057 Graphic Dr NW, Belmont, MI 49306 •
- Phone: (616) 866-4400 • RFQs: cad@steelcrafttech.com • www.steelcrafttech.com •

Milling Machines

Quantity	Equipment	Work Area
1	Giddings Lewis 70-H6-T floor type horizontal mill with rotary table	240"x 96"y 60"z
1	Ingersoll CNC planer mill	138"x 220"y 72"z with 144" x 192" table
1	Ingersoll Bohle S V/H vertical mill	118"x 70"y 20"-30"z
2	Mazak VTC-250D/50 mill	25" x 83" table
1	Sigma SDV-3219 bridge mill	67" x 118" table
1	Cincinnati Versa Power universal mill	84" x 20"
1	Bridgeport vertical mill	9" x 42" table
1	Rockford bridge mill	45" x 144"

Blanchard Grinders

Quantity	Equipment	Chuck
2	Blanchard 52HD-100 rotary surface grinder	100" diameter electromagnetic chuck with 54" segmented wheel
1	Blanchard rotary surface grinder	60" electromagnetic chuck
1	Blanchard 24CD48 rotary surface grinder	48" electromagnetic chuck
1	Blanchard rotary surface grinder	42" electromagnetic chuck

Drill Presses

Quantity	Equipment	Size
1	Carlton radial drill press	26" column 120" arm
1	Giddings Lewis #956 Chipmaster radial drill	19" column 96" arm
1	Carlton 4308-T radial drill press	13" column 48" arm

Burning

Quantity	Equipment	Work Area
1	C & G Systems Tarus 2000 burn table with: - Hypertherm Arc writer plasma power source - Hypertherm Mag 100 plasma power source - Hypertherm Power Max 1250 plasma power source - Burny 10 control	120" x 500"
1	C & G Systems Tarus 3000 burn tables with: - Hypertherm Arc writer plasma power source - Burny 5 control	120" x 500"
1	C & G Systems Tarus 3000 burn tables with: - Burny 10 control	120" x 500"
1	Chemetron burn table with Burny 2.5 control	120" x 60"

Stress Relieve / Annealing

Quantity	Equipment	Size
1	Universal stress relieving / annealing furnace with burners, controls and car bottom	96" x 120" x 288" Up to 1,500°

Sand/Media Blasting

Quantity	Equipment	Size
1	Media blasting room	20' x 30'
1	Empire media blaster	

Handling

Quantity	Equipment
9	Stewart bridge cranes with 425' of craneway (5) 25-Ton (2) 20-Ton (2) 10-Ton
3	Magnalift crane lift magnets with 60,000 lb. capacity
1	Caterpillar GP30K fork lift truck
1	Caterpillar T50DSA fork lift truck
1	Hyster E60XL-33 fork lift truck
1	Hyster E80XL fork lift truck
1	Stewart & Stevenson MG30-7-G "Tug" Car
1	Stewart stock car with 50-Ton capacity
1	GMC C6500 flat bed truck
1	International 4700 DT 466E flat bed truck
1	Chevrolet 3500 flat bed truck
1	Chevrolet S10 pick-up truck

CAD/CAM

Quantity	Equipment
3	SolidWorks licenses
2	GibbsCAM licenses
1	FastCAM license
1	Unigraphics license

Miscellaneous

Quantity	Equipment
1	Miller Deltaweld 652 MIG welder
1	Lincoln CV-300 MIG welder
1	Lincoln DC-600 submerged arc welder
1	Custom fabricated weld positioner with 96" diameter tilt and rotate
1	Hyd-Mech V-18 automatic vertical band saw
1	Drake 5-186A Hydraulic "H" frame press with 48" between uprights
1	Barcode work system

Shop Size

Approx. 81,000 sq. ft.
